

NEVER BEFORE HAVE YOU BEEN ABLE TO GET A FEATHERING PROPELLER OF SUCH QUALITY AND PERFORMANCE FOR SO LITTLE MONEY. TRULY AN ENGINEERING BREAKTHROUGH!

A product of

SAIL PROPELLER- UND WEILENBAU









The younger brother of the VARIPROP: The VARIPROFILE is available in a 2-blade or

boats and yachts up to 75 HP.

3-blade version for sailing





THE IDEAL FEATHERING PROPELLER FOR THE MODERN YACHT

The new **VARI**PROFILE is the perfect feathering propeller for modern sailing boats and yachts up to 75 HP. Thanks to innovative design and mass production methods we can now offer the **VARI**PROFILE as an exceptional value, while continuing our tradition of highest quality standards.

The interchangeable hub and blade assemblies always fit. Running under power is highly efficient and very quiet. The slim design reduces drag to

the vanishing point and mounting is fast and easy for the average sailor, including customizing pitch separately for forward and reverse.

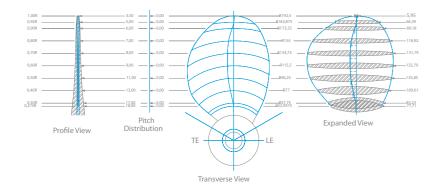
SPW G.m.b.H., world's leading sailing propeller specialists, always combining latest technology with innovative design and precision engineering.

Contact us and let us help you choose the right propeller for your boat.

OPTIMIZED FOR MACHINES UP TO 75 HP







WHY SHOULD YOU CHOOSE A FEATHERING PROPELLER AS A PRIORITY?

No other purchase will enhance the performance of the boat as dramatically and for as long as will a low drag propeller.

Feathering Propellers in general have two main features to achieve these objectives:

Firstly: To enjoy faster sailing by practically eliminating propeller drag. When the engine is turned off, the waterflow automatically rotates the blades into the feathered position. Drag almost vanishes and sailing speed increases by 15% to 20% depending on wind conditions. On longer trips you gain hours, even weeks or more.

A further advantage is the elimination of propeller turbulence for a much enhanced rudder effect.

Secondly: To increase stopping power dramatically for stress free maneuvering and docking. When shifting into reverse, the leading blade edge turns 180 degrees. Reverse thrust is then equal to forward, 30% to 40% higher than with any fixed blade standard propeller. You can stop the boat on the proverbial "dime", typically in less than one boat length.

But the VARIPROFILE offers much more than that to make it an unsurpassed value:

- Hi-Tec blades with GAWN profile
 to optimize thrust and efficiency while
 running much more quietly than others
- Exceptional sailing characteristics through slim shape, light weight and GAWN profiled Hi-Tec blades.
- Separate external pitch adjustments for forward and reverse to optimize performance and eliminate prop-walk.
- + **Robust construction** with enclosed helical gearing for long life
- + Interchangeable hub
- + Easy mounting for the average sailor
- Made out of Hi-Tensile
 NIBRAL-Bronze (Ice-Class)
- + **CNC machined** for highest precision
- Available in 2-blade and 3-blade version up to 75 hp



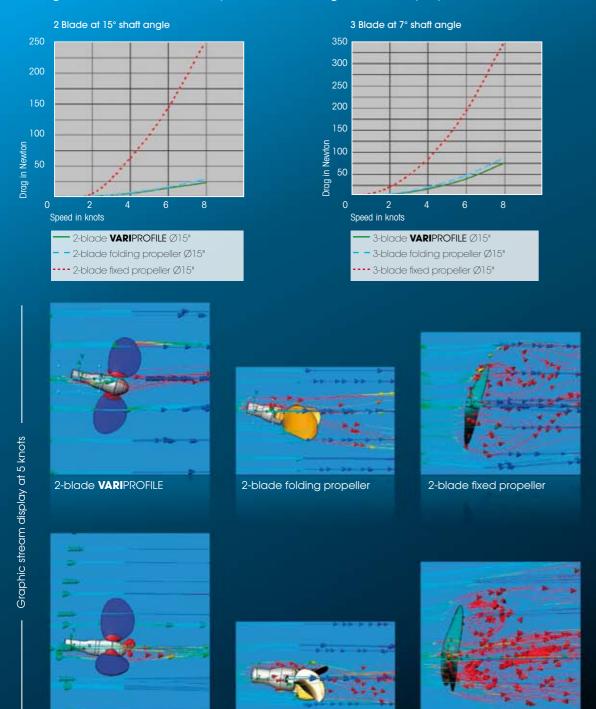




The **VARI**PROPFILE is a unique feathering propeller and the first to incorporate the Hi-Tec GAWN/KAPLAN profile. This profile is primarily used for high performance fixed propellers, but also for rudder profiles and in the aircraft industry.



Drag of the VARIPROFILE compared to a folding - and fixed propeller.



3-blade folding propeller

3-blade fixed propeller

3-blade **VARI**PROFILE

THE VARIPROFILE - A BREAKTHROUGH IN INNOVATIVE ENGINEERING

Under the leadership of Joerg Adamczyk, managing director and chief engineer of SPW G.m.b.H., our egineering team spent two years creating, defining and testing the **VARI**PROFILE.

Their task was to create a feathering propeller that would exceed the performance of all others, greatly simplify production, offer total flexibility, while maintaining the highest quality standards.

The results are spectacular and test results obtained from the Naval Testing Institute of Potsdam confirm the success of the design team in achieving all of their revolutionary goals.

The VARIPROFILE is a feathering propeller incorporating for the first time for sailing propellers the hi-tec GAWN blade profile. Presently used in the high performance power boat and aircraft industry the Gawn blade profile allows the VARIPROFILE to achieve an efficiency approaching and meeting that of a twisted blade folding propeller. This is another important nautical first for the SPW design team.

In combination with the slim hub the result is probably the lowest drag sailing propeller available today, even less than the traditional folding propeller, while running extremely quietly and efficiently under power. Truly the best of both worlds!

Just like his big brother VARIPROP, the **VARI**PROFILE allows continously variable pitch adjustment, independently for forward and reverse, especially well suited to engines with different gear ratios such as used predominantly by Yanmar. Most importantly, this feature also allows the reduction/elimination of prop-walk for backing up straight and much safer docking and maneuvering.

All-in-all the **VARI**PROFILE is a prime example of latest technology and flexibility at an affordable price without compromising highest quality standards. Joerg Adamczyk has every reason to be proud of the achievement of his team







AN EXCELLENT ALLROUND PROPELLER THAT INSPIRES CONFIDENCE

Only actual sea trials can confirm how well a propeller really performs. Naval Dipl.-Engineer Matthias Broecker of the design office Judel/ Vrolijk is a passionate racer and respected expert in his field. He installed a 2-blade **VARI**PROFILE on his yacht "Pylela" and gives the younger brother of the VARIPROP top marks:

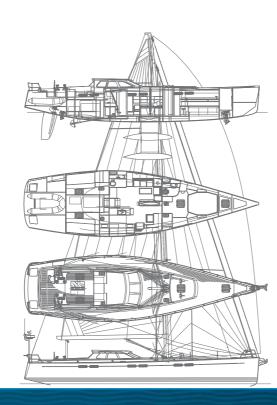
"From the very beginning I was impressed by the small hub and the excellent hydro-dynamic design of the **VARI**PROPFILE. As confirmed racer I can state that the **VARI**PROFILE performs incredibly well under sail.

We did not notice any negatives vs. our racing folding prop. Driving the 2-blade **VARIPROFILE** under power we obtained just as good a performance as with our supposedly advantaged folding propeller with twisted blades.

Because of the turning blades of the **VARI**PROFILE manevering in harbour is easy and precise, and the stopping power has a very strong "grip".

All-in-all a well designed sailing propeller for all sailors that appreciate fast sailing."

Matthias Broeker, Naval Dipl.-Engineer design offices of Judel/Vrolijk & Co.



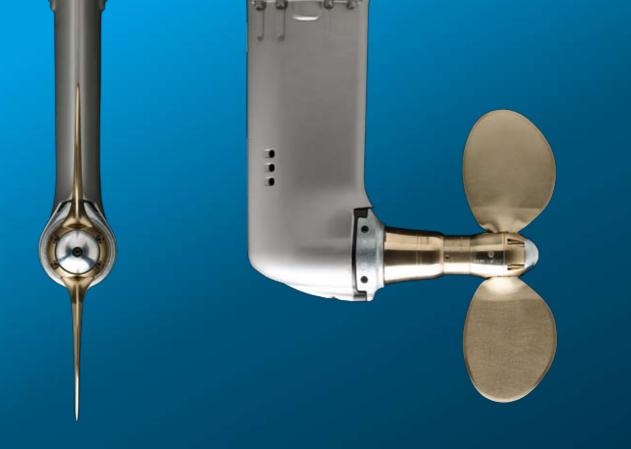
The design office Judel/Vrolijk & Co. is one of the few top names in the world for the design of fast and beautiful sailing yachts.



The "Pyleia" of the Naval Dipl.-Engineer Matthias Broecker







SIZE SELECTION AND INSTALLATION

Figure 1: Mounting the hub on the taper and insertion of the counter-screw.

Applying loc-tite medium (blue) to the shaft nut.

Installing of the shaft nut on the shaft

Figure 4: Tightening the shaft nut with a torque wrench, while holding the hub with the counter-screw.

Figure 5:
Removing of the counter screw.

Figure 6:
Applying loc-tite low (pink) to the hub set screw.

Figure 7: Securing of the shaft nut by tightening set-screw

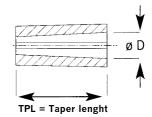
Fastening propeller head assembly to the hub with three socket screws & washers, applying loctite medium (blue).

Applying loc-tite low (pink) to the small set screws securing the socket screws.

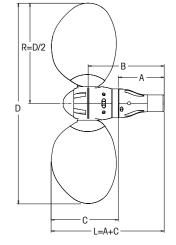
JOB DONE - ENJOY YOUR NEW **VARI**PROFILE







www.variprofile.com



D inch (mm) C (mm)

125

128 131

136

140

142

146

C (mm)

157

161

164

167

171

175

12" (305)

13" (330)

14" (355)

15" (381)

16" (406) 17" (432)

18" (457)

D inch (mm)

17" (432)

18" (457)

19" (483)

20" (508)

21" (534)

22" (559)

VP-64 (2-BLADE AND 3-BLADE)

	Taper Ø (D)		Taper Taper len		anath	Thread	A mm	B mm
			lupei	Taper length		IIIIeuu	AIIIII	DIIIIII
r	Inch	mm		Inch	mm			
Metric		20	1:10	50		M14 x 1,5	85	148
		22	1:10	55		M14 x 1,5	90	153
		25	1:10	60		M16 x 1,5	95	158
		30	1:10	80		M20 x 1,5	115	178
SAE	3/4"	19.05	1:16	2.16"	55	UNC 1/2" - 13 tpi	90	153
	7/8"	22.00	1:16	2.56"	65	UNC 5/8" - 11 tpi	105	168
]"	25.40	1:16	2.95"	75	UNC 3/4" - 10 tpi	120	183
	1-1/8"	28.20	1:16	3.15"	80	UNC 3/4" - 10 tpi	125	188
Imperial	3/4"	19.05	1:12	1.89"	48		80	143
	7/8"	22.25	1:12	2"	50.8		85	148
]"	25.40	1:12	2.25"	57.2		92	155
	1-1/8"	28.58	1:12	2.5"	63.5		103	166

VP-76 (2-BLADE AND 3-BLADE)

	Taper Ø (D)		Taper	Taper length		Thread	A mm	B mm
	Inch	mm		inch	mm			
Metric		30	1:10		80	M20 x 1,5	120	196
		35	1:10		90	M24 x 2	130	206
	1-1/8"	28.20	1:16	3.15"	80	UNC 3/4" - 10tpi	125	201
SAE	1-1/4"	31.10	1:16	3.35"	85	UNC 7/8" - 9tpi	135	211
	1-3/8"	34.00	1:16	3.55"	90	UNC 1" - 8tpi	145*	221
ſ	1-1/8"	28.58	1:12	2.5"	63.5		103	179
Imperial	1-1/4"	31.75	1:12	3.125"	79.4		125	201
	1-3/8"	34.93	1:12	3.25"	82.6		129	205

^{*}lenght of cotter Pin at SAE shaft must be cut























The VARI-Family

VARIPROFILE*

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For further informations visit www.variprofile.com





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